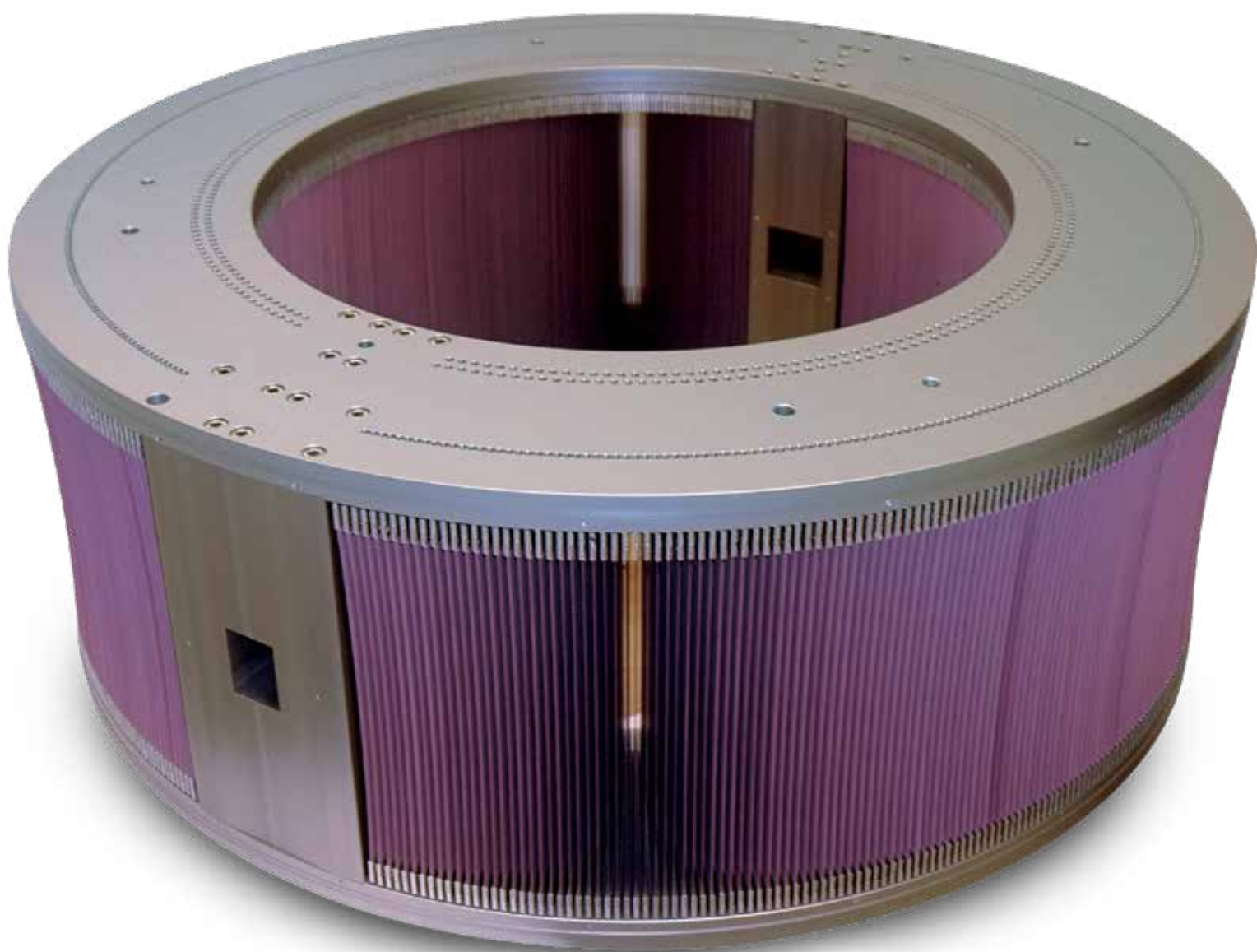


# JJ X-RAY COLLIMATORS - AN INTRODUCTION



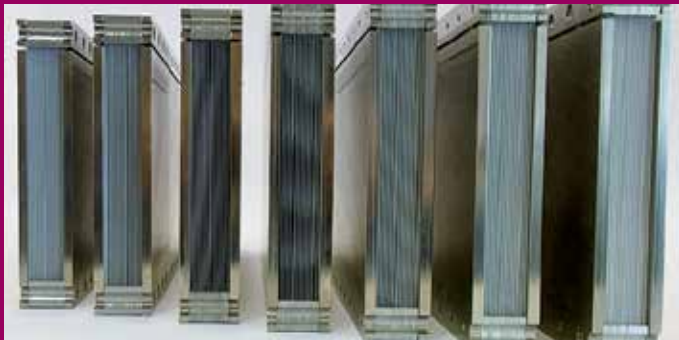
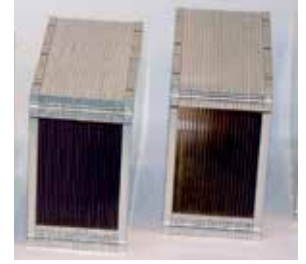
# JJ X-RAY

Danish Science Design

## ABOUT US

Over the years, JJ X-Ray has produced hundreds of collimators for neutron facilities all over the world.

Through this, we have gained unparalleled experience and know-how, pushing the limits of the achievable. In addition, we have developed special tools and techniques for the most complicated designs.



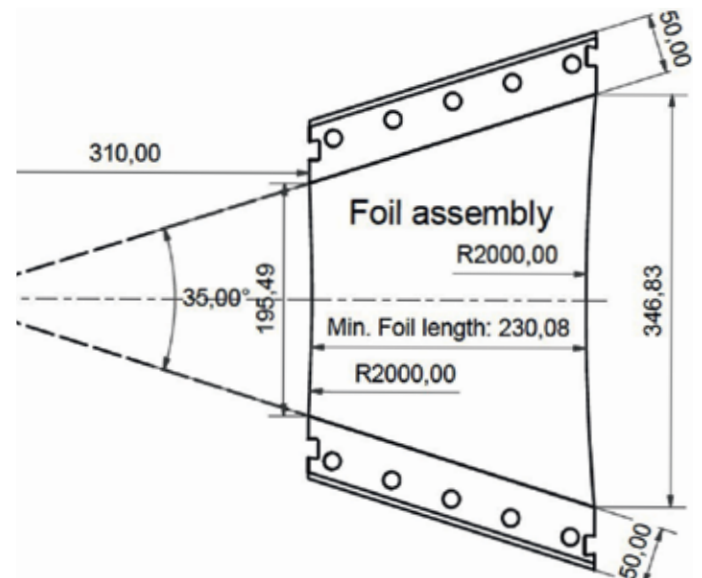
## BASICS

- ✓ All collimators are based on a custom design and are divided into three categories defined by the orientation of the foils.
- ✓ The sollar collimator is a collimator with parallel, rectangular foils.
- ✓ The radial collimator has foils angled in the horizontal plane, often assembled in a large angular range or even a 360 degrees frame.
- ✓ The double converging collimator is an advanced radial collimator where foils are angled both in the vertical and horizontal plane and often with very small angular foil separation  $<0.1^\circ$

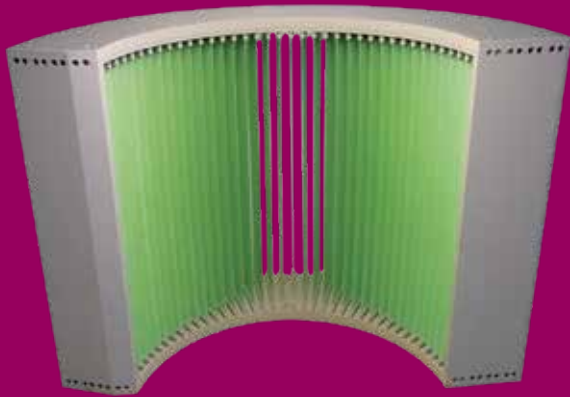
## THE FOILS

The collimating foils are typically made of thin PETP or Kapton sheets with a coating of gadolinium oxide ( $Gd_2O_3$ ) or enriched Boron-10 Carbide ( $^{10}B_4C$ ).

The individual foils are supported using a stretch-foil technique where they are positioned and slightly stretched between accurately machined spacers. The result is a robust and cost efficient solution.



# COLLIMATOR OPTIONS



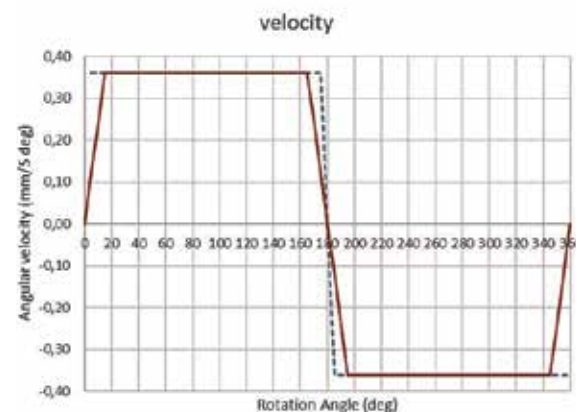
- A WIDE RANGE OF SIZES AND GEOMETRIES
- GADOLINIUM OXIDE COATING
- BORON-10 CARBIDE COATING
- PETP, KAPTON OR STEEL FOILS
- NON-MAGNETIC MATERIALS
- COLLIMATORS INSIDE VACUUM

# RADIAL OSCILLATING COLLIMATOR

The oscillator is based on an offset cam with geometry of an Archimedean Spiral, providing a constant angular velocity over the desired angular interval.



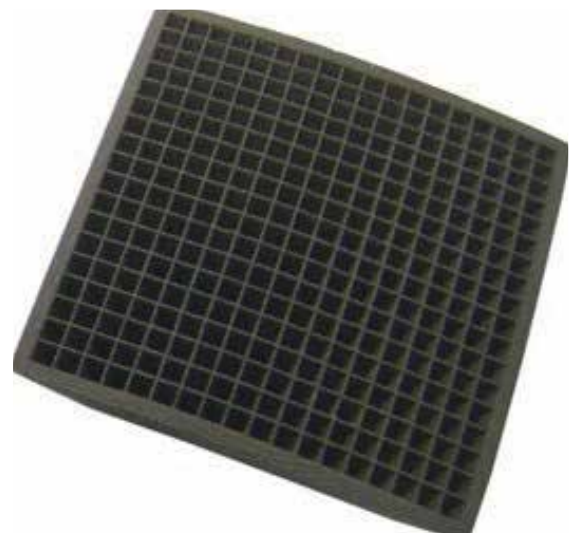
- ✓ Oscillating interval is typically over 2-3 foils ( $1^{\circ}$ - $3^{\circ}$ ) and with a frequency of 0.01 Hz – 0.1 Hz
- ✓ Non-magnetic option



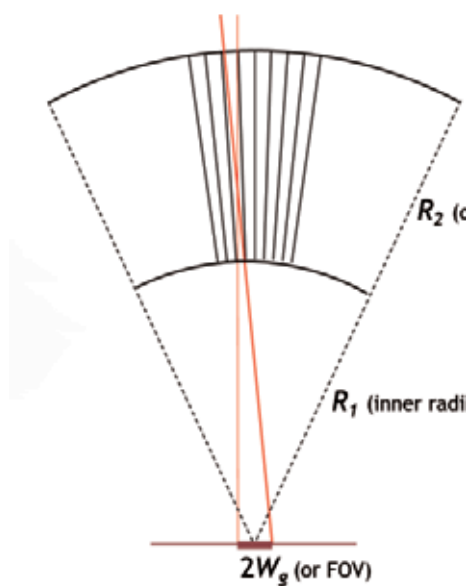
## WHAT'S NEXT?

Due to the rising development of advanced 3D printing technology, some of our future collimators may be produced with this new method. This will impose new ways of thinking if a honeycomb structure can be embedded in the experimental setup.

Right now, we are engaged with focused R&D projects to meet the customers request on this field as well.



# DEFINITION AND CALCULATION OF GAUGE WIDTH



The angular foil separation,  $\alpha$  can be calculated as:

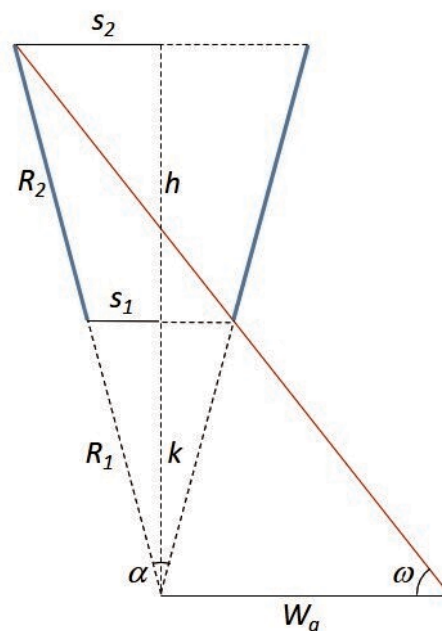
$$\alpha = 2 \sin^{-1} \left( \frac{W_g}{2} \cdot \frac{R_2}{R_1 R_2 + R_1^2} \right) \quad (1)$$

The gauge width is then given by:

$$W_g = 2 \sin \left( \frac{\alpha}{2} \right) \left( \frac{R_1^2}{R_2} + R_1 \right) \quad (2)$$

DEFINITIONS:

$$W_G = \text{FOV} / 2 \sim \text{FWHM}$$



## CONTACT US

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Synchrotron Beamlines

